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D412-704-045
Job Sheet 192841-A



Part No: D412-704-045

Job Qty: 1 pcs

Part Name: Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/19

Job Tracking No:

Due Date: 4/26/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG DSI9611 REV A, IIN D412-704 REV E IPP Rev:B 05.01.28 Added Figures 1-2 KJ/RF IPP Rev:C 08-10-08 as per revB DD verified by:EC IPP REV:D 12.05.10 per DSI 9611 DD ver:EC

Ship Via:

Bill of Materials

SCRAP

P.T.O.

SLP

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	QC 5	1 pcs	4/26/19	4/26/19	0.00	0.00	QC 5 - 10		
120	Packaging 3-1 - Stock - B4B	1 pcs	4/26/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
130	QC 21 - FG	1 pcs	4/26/19		0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		
Part Op 110 - (QC5- Inspect part completeness to step on W/O) Descriptions: 120 - (Identify as per dwg & Stock Location:) 130 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Job BOM records could not be found.									
Job Allocations									
Job Allocations could not be found.									

Part Specifications

NCR No.		Job: 192941-A		DISPOSITION		DEPARTMENT/PROCESS					
Part No. 1412-704-045		Rework ☒ Scrap ☒ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier Quality ☒	
Date: APR 24 2019		Sequence #: 110 QCS		QTY Affected: 1		MRB (QSI042)					
Description Work Order Deviation		Disposition									
- RUBBER SLEEVE MISSING ON ONE END		SCRAP									
QC / QA Coordinator		DAS 68 9-89		Completed By							
Lead hand / Supervisor											
AUG 16 2019											
Root Cause		Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong			
Operator ☒		Bending		Misaligned/off center		Folio/Program		Outside Tolerance			
Manufacturing Process ☐		Crushing		BOM/Route		Grain Direction		Drawing			
Equip/Tooling ☐		Cracks		Broken/Damage/Defect		Weld		Finish			
Handling/Preservation ☐		Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Part Lost/Missing			
Material ☐		Marks/Chatter		Drill Holes		Out of Sequence		Misread			
Product Improvement ☐		Mislabeled		Fit/Function		Off-set/Set-up					
Process Improvement ☐		Other/Details:									
Human Factors ☐											